



INSTANT ADHESIVE

See other installation options using Silicone or Velcro or VHB Tape

We do not offer our safety padding with PSA (Pressure Sensitive or Peel/Stick Backing).

BOING SAFETY - 4000

- Liquid gel in plastic bottle with squeeze applicator tip
- Very high strength bond - especially for rubber & plastic type products
- Working time - up to 60 seconds
- Set/Cure time "after contact"- 20 seconds (depending on conditions and application)
- 1 oz bottle = 28 grams net weight
- 2 oz bottle = 56 grams net weight
- Our quality is equal or superior to similar instant adhesives sold in retail stores
- The average consumer dispenser in retailers is only 4 grams net weight



INSTALLATION

- Read safety instruction on bottle
 - Recommend you use vinyl or rubber gloves to prevent adhesive sticking to your fingers.
 - Test product in an inconspicuous area first to make sure it works as desired.
1. If possible, use sandpaper to slightly roughen both surfaces for better adhesion
 2. Use isopropyl/denatured alcohol wipes to clean both surfaces
 3. Wait for alcohol to flash off
 4. You can attach with "spots" of adhesive for minimum hold
 5. You can attach with full surface coverage for maximum hold
 6. **DO NOT APPLY TOO THICK** or it will take much longer to bond
 7. For small pieces or short strips
 - apply adhesive on the complete product to be attached
 - be sure to get adhesive around outer edges
 - press into place and rub with fingers to ensure good adhesion
 8. For longer flexible strips (Slim V or Slim C) you can use different options - here is one example:
 - Anchoring: apply adhesive at one end of product - **especially around outer edges**
 - attach to surface and wait at least 20-30 seconds
 - add adhesive to the next 6-12" section of the padding
 - push strip up against surface and pull back and forth to spread the adhesive
 - attach to surface - press firmly
 - continue to add adhesive in 6-12" increments until completed
 - try not to leave any gaps on the strip with no adhesive
 - if necessary, you can go back and add some more adhesive to where you missed spaces

PREVENT NOZZLE CLOGGING

- after you have finished using the adhesive, hold the bottle upright and squeeze the sides.
- this allows the air to clear out the nozzle tip and to prevent it from crusting over.
- do not squeeze too hard or you will squirt out adhesive
- replace cap when finished

Effective 15 August, 2011

Boing product warranty is voided if non-approved adhesive is used

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Silicone Solution - *For most applications*

- Silicone provides heavy duty adhesion
- With silicone, you can add a bead around the outer edge to seal off from dirt/liquids/tampering
- Silicone will adhere to virtually any surface including rough textures like brick

Velcro Solution - *For removable applications*

- Best for applications where you need to periodically remove and re-attach the padding
- Requires you to attach the Velcro to the padding with instant adhesive

VHB Tape Solution - *For installation where liquid adhesive is not an option*

- This is the “only” tape we found that will stick to both our products and most other surfaces
- Tape needs 72 hours to set for **maximum adhesion**
- Tape is expensive relative to silicone
- We do not attach the tape for you
- We cannot cut the tape and re-spool into smaller rolls