



ADHESIVE TAPE OPTION

3M VHB (Very High Bond) tape #5925

We do not offer our safety padding with PSA (Pressure Sensitive or Peel/Stick Backing).

Silicone Solution - *For most applications*

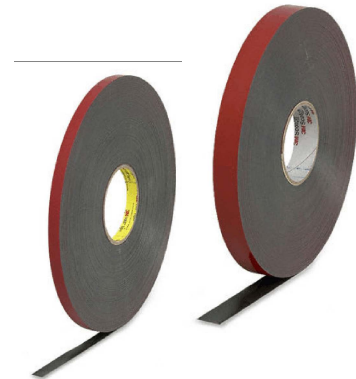
- Silicone provides heavy duty adhesion
- With silicone, you can add a bead around the outer edge to seal off from dirt/liquids/tampering
- Silicone will adhere to virtually any surface including rough textures like brick

VHB Tape Solution - *For installation where silicone is not an option*

- This is the “only” tape we found that will stick to both our products and most other surfaces
- Tape needs 72 hours to set for **maximum adhesion**
- Tape is expensive relative to silicone
- We do not attach the tape for you
- We cannot cut the tape and re-spool into smaller rolls

Tape Properties

Single sided foam tape
Color: Dark Grey or Black
Width: 1" or 1/2"
Thickness: .06" (25 mil)



Instructions:

1. Clean surfaces with mineral spirits or similar product to help adhesion
2. Peel & Stick
3. Wait for it to bond properly - **IMPORTANT** - bonding strength develops over time
 - 20 minutes = 50% of ultimate strength
 - 60 minutes = 75% of ultimate strength
 - 24 hours = 90% of ultimate strength
 - **72 hours = 100% of ultimate strength**

Sorry, we do not sell this tape as customers can purchase directly Available at:

- Local 3-M dealers
- U-Line (http://www.uline.com/BL_6052/3M-5925-VHB-Acrylic-Foam-Tape)

Average retail price:

½" = \$96.00 / 72 yd roll (= 216 ft = 2,592")

1" = \$159.00 / 72 yd roll (= 216 ft = 2,592")

136 Walker Street, Atlanta GA 30313

TEL 404-521-9054 ORDER: 800-477-6434 FAX: 404-222-8366

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